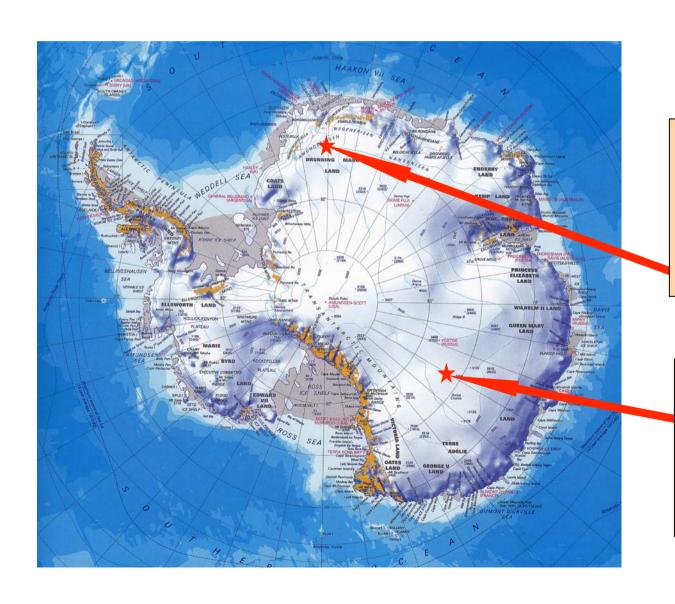


After the great success at GRIP was obvious that the momentum had to be kept and during an ESF works op on Crête .. the European Project for Ice Coring in Antarctica (EPICA) was initiated

European Project for Ice Corring in Antarctica EPICA



Kohnen station

75° South, 0° East

Elevation: 2892 m

Ice thickness: 2755m

Accumulation: 64 kg/m²/yr

Average temperature : -44° C

Concordia station

75° South, 124° East

Elevation: 3250m

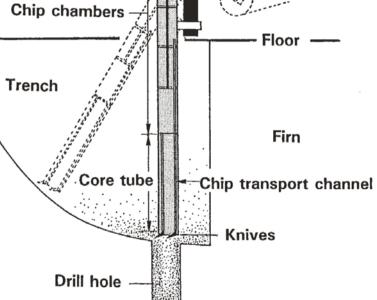
Ice thickness: 3280m

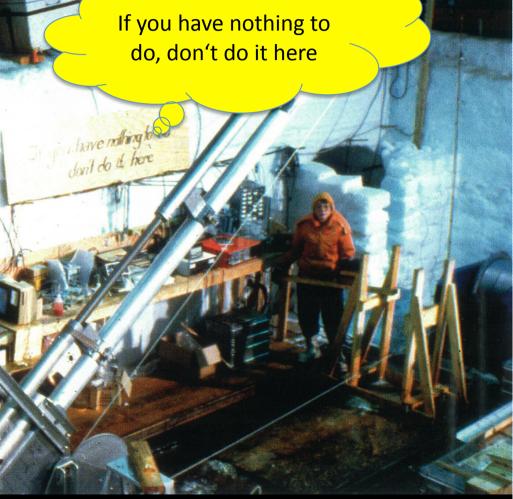
Accumulation: $25 \text{ kg/m}^2/\text{y}$

Average temperature : -55° C

The ISTUK drill was not believed suitable

Top wheel
Steel cable
Antitorque section
Batteries
Computer control
Motor/gear
Screw
Chip chambers
Floor





The GRIP / GISP2 Eemian problem

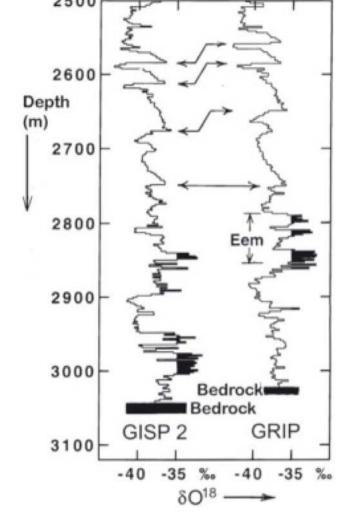


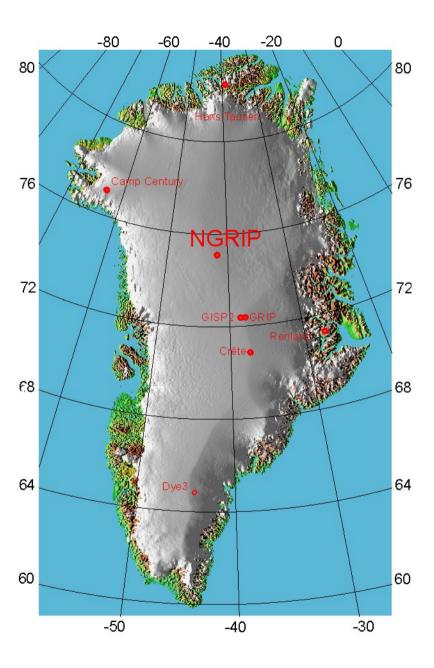
Fig. 13.4 δ profiles along the deepest parts of the GRIP ice core (to the right) and the American GISP2 core (to the left). Down to a depth of 2750 m the two profiles are essentially identical, but they are different in ice from the Eem period. The layer sequence is disturbed in the GISP2 core. Is this also the case for the GRIP core?





Wolfeboro, NH, Sep. 1995

NORTH-GRIP First meeting in Wolfeboro New Hampshire, September 1995



http://www.gfy.ku.dk/~www-glac/ngrip/

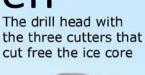
Hans Tausen (HT) drill:

Dry and wet drilling with the Suzuki booster



The new drill: Hans Tausen

The drill head with



The pump that transports the drilling liquid and ice chips to the chips chamber

Annals of Glaciology 47 2007

drill

The Hans Tausen drill: design, performance, further developments and some lessons learned

Sigfús J. JOHNSEN, 1 Steffen Bo HANSEN, 1 Simon G. SHELDON, 1 Dorthe DAHL-JENSEN, 1 Jørgen P. STEFFENSEN, 1 Laurent AUGUSTIN, 2 Paul JOURNÉ, 2 Olivier ALEMANY, Henry RUFLI, Jakob SCHWANDER, Nobuhiko AZUMA, 4 Hideaki MOTOYAMA,⁵ Trevor POPP,^{1,6} Pavel TALALAY,⁷ Thorsteinn THORSTEINSSON, 8 Frank WILHELMS, 9 Victor ZAGORODNOV10

> ¹The Niels Bohr Institute, Blegdamsvei 17, DK-2100 Copenhagen, Denmark E-mail: sigfus@gfv.ku.dk

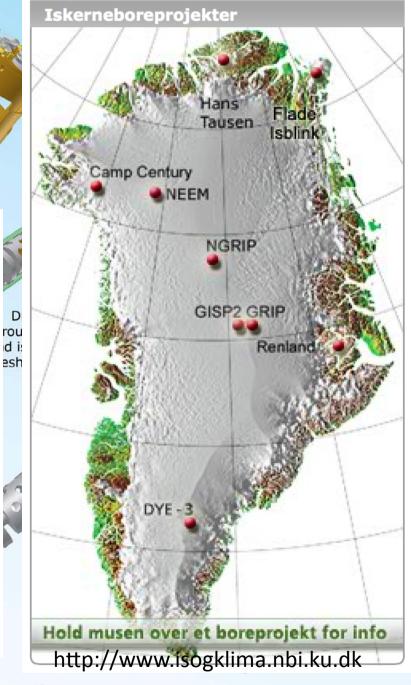
²Laboratoire de Glaciologie et Géophysique de l'Environnement du CNRS (associé à l'Université Joseph Fourier-Grenoble I), 54 rue Molière, BP 96, 38402 Saint-Martin-d'Hères Cedex, France

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⁶Desert Research Institute, 2215 Raggio Parkway, Reno, NV 89512-1095, USA ⁷St Petersburg Mining Institute, 199026 St Petersburg, Russia ⁸National Energy Authority, Grensásvegur 8, IS-108 Reykjavík, Iceland

⁹Alfred Wegener Institute for Polar and Marine Research, PO Box 120161, D-27515 Bremerhaven, Germany ¹⁰Byrd Polar Research Center, The Ohio State University, 1090 Carmack Road, Columbus, OH 43210-1002, USA

ABSTRACT. In the mid-1990s, excellent results from the GRIP and GISP2 deep drilling projects in Greenland opened up funding for continued ice-coring efforts in Antarctica (EPICA) and Greenland (NorthGRIP). The Glaciology Group of the Niels Bohr Institute, University of Copenhagen, was assigned the task of providing drilling capability for these projects, as it had done for the GRIP project. The group decided to further simplify existing deep drill designs for better reliability and ease of handling. The drill design decided upon was successfully tested on Hans Tausen Ice Cap, Peary Land, Greenland, in 1995. The 5.0 m long Hans Tausen (HT) drill was a prototype for the ~11 m long EPICA and NorthGRIP versions of the drill which were mechanically identical to the HT drill except for a much longer core barrel and chips chamber. These drills could deliver up to 4 m long ice cores after some design improvements had been introduced. The Berkner Island (Antarctica) drill is also an extended HT drill capable of drilling 2 m long cores. The success of the mechanical design of the HT drill is manifested by over 12 km of good-quality ice cores drilled by the HT drill and its derivatives since 1995.



The new drill: Hans Tausen

drill

The drill head with the three cutters that

cut free the ice core

The pump that transports the drilling liquid and ice chips to the

chips chamber

Annals of Glaciology 47 2007

The Hans Tausen drill: design, performance, further developments and some lessons learned

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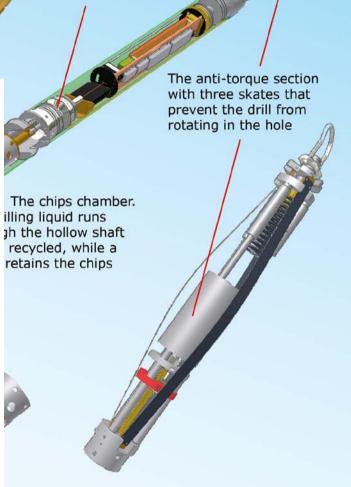
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Motor and

electronics section

The ice core drill (in the middle) and a closer look at some of the components. The core barrel and chips chamber have been shortened in the drawing and the outer barrel (indicated by green) has been removed to reveal the parts inside

The cuttings

struck

FIELD SEASON REPORT 1

Prepared by the NGRIP Operation

The NGRIP 1997 participants, The Greenlandic and Danis

the NGRIP and EPICA Steering Bodies

Paris, October 20-21, 1997



	NCDID 1007 Denotration
970718	Friday. Pitch increased to 4,5mm. drilling stable.
970719	Saturday. Temperature profile in shallow hole.
970720	Sunday14 degC in science trench. Drilling stable until the drill gets stuck.
970722	Tuesday. Cable tension increased to 2000kp.

970723 Wednesday. GPS pole positioned in 99m hole.

970724 Thursday. T. O. arrived and departed. Shallow hole started.

970725 Friday. T.O. arrived and departed. Processing of second shallow core

started.

970726 Saturday. AWI sledges placed 500 from camp. First 10*15 weatherport

down.

970729 Tuesday. Shallow drilling S2 terminated at 151,5m. Processed to

138.7m. Weatherports packed, work on tower house.

970730 Wednesday. Tower house finished.

970731 Thursday. Window in drill trench roof lifted. 20' dome tent lifted 1m. Sensitivity of strain guage transducer measuring cable load reduced a

factor of 2.4

970801 Friday. Roof exit of elevator lifted 1,22m.

970804 Monday. Camp retro, 16 pax.

970808 Friday. SFJ office closed.

970926 Friday. 2 pax to REK, 3 to AEY

970927 Saturday. 3 pax to NGP via CNP and Summit. Drill trench opened

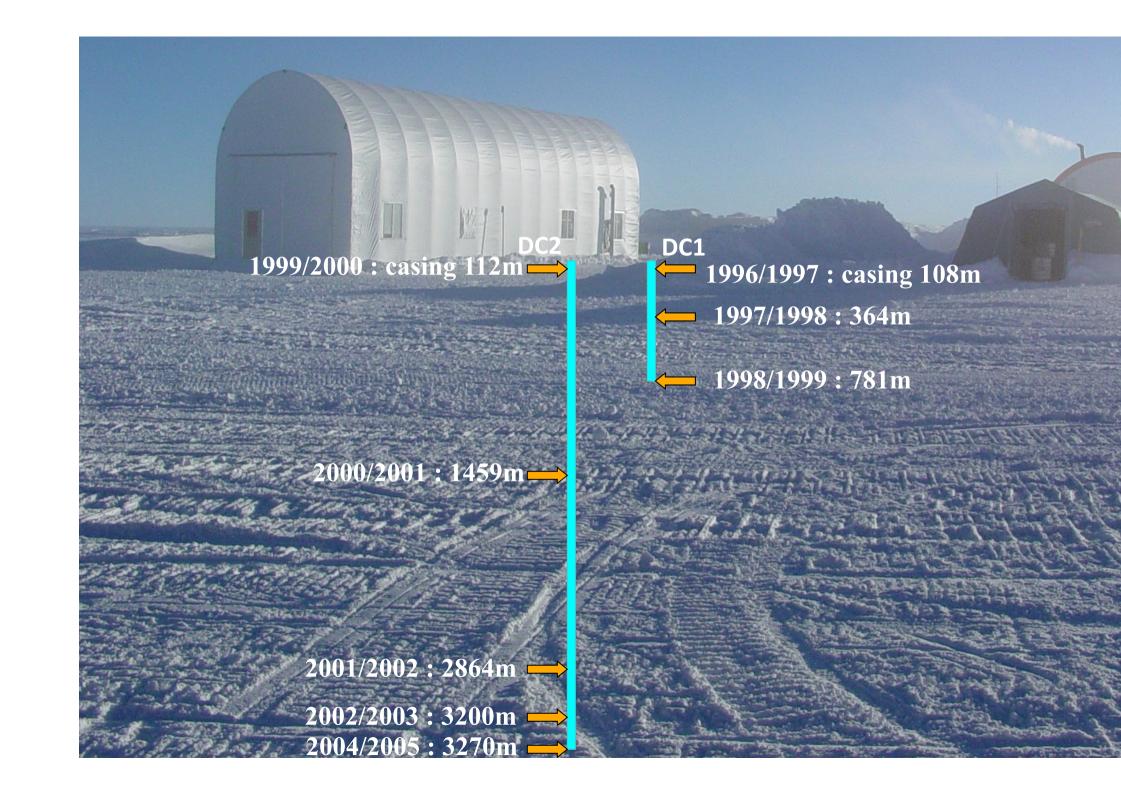
970928 Sunday. 5 torpedoes attached to cable and down the hole. Seems to

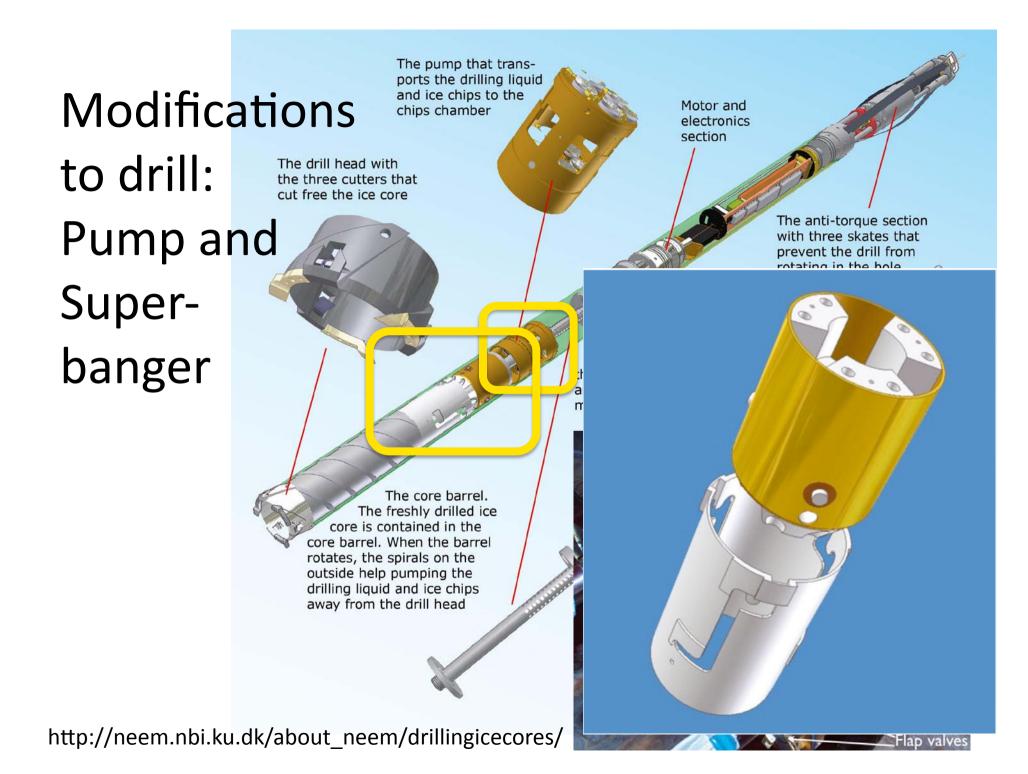
hang on cable 300m down.

970929 Monday. 125l of glycol at 130m, 130l of densifier at 100m..

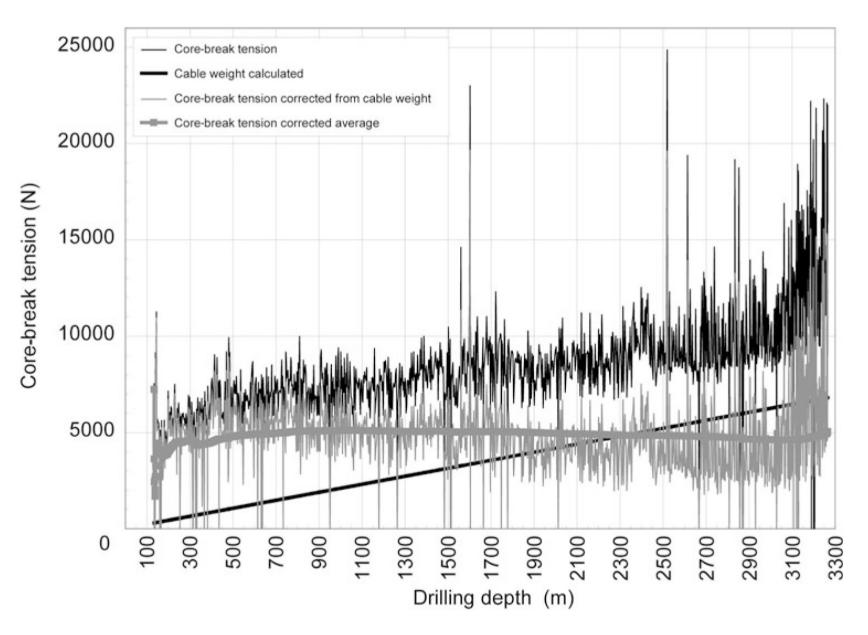
DOME CONCORDIA station and summer camp 3250m elevation



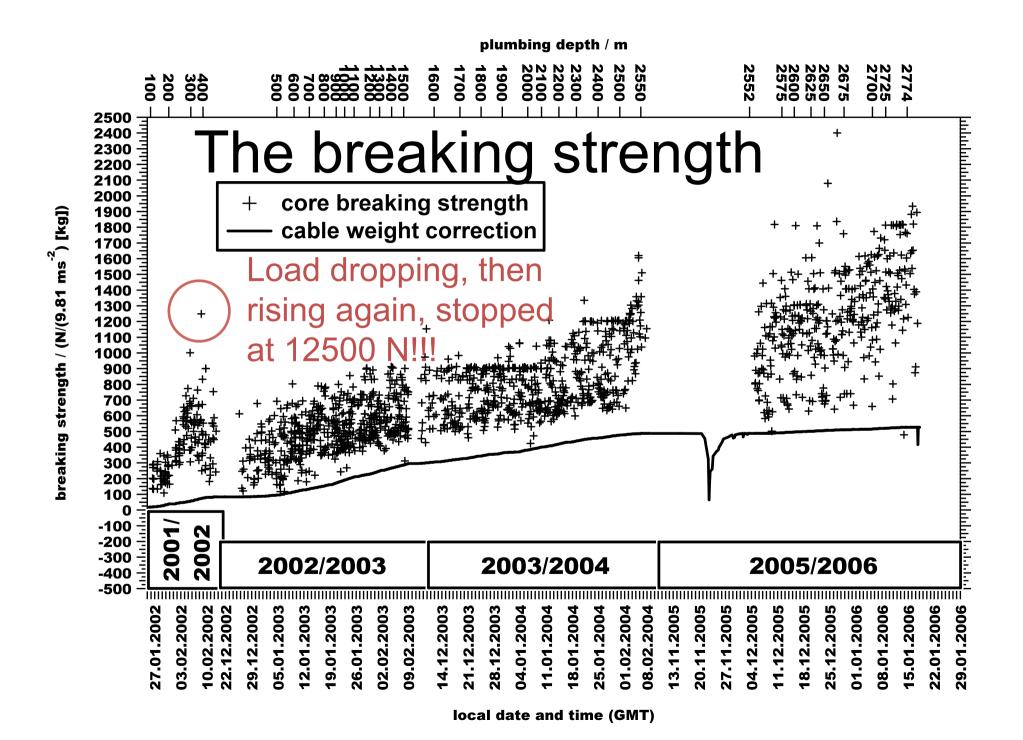




Still some hard breaks







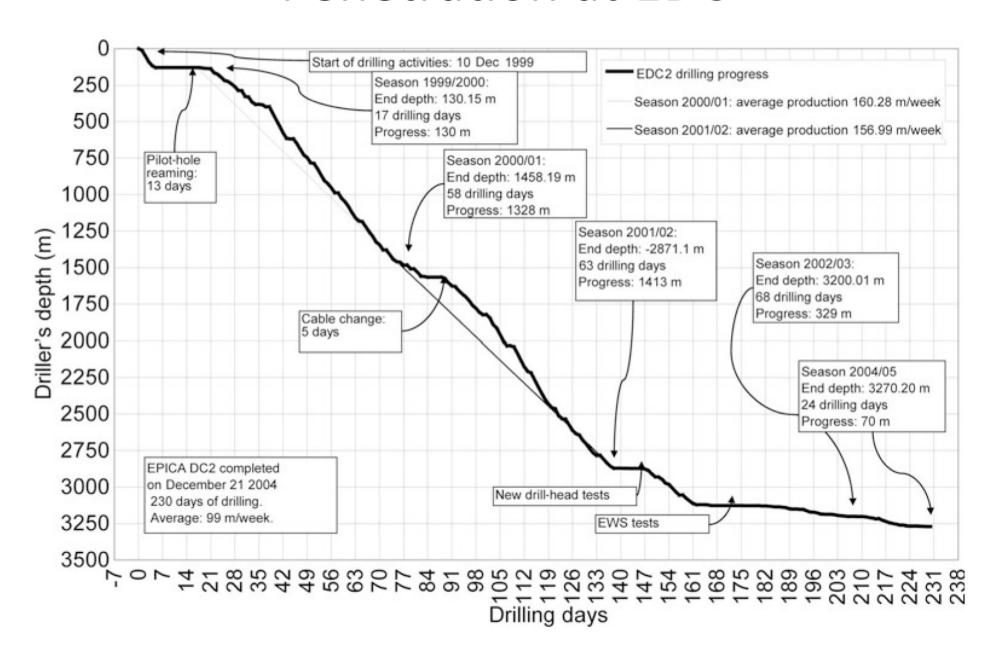
What had happened?

- It was drilled in the usual mode: Stop when power rises
- This one was pressing it very far, the cable load had dropped by 30-40 kg.
- Decision to idle (pump) for some time and then pull up
- Moderate core-break
- When pulling further load came up, stopped it at 12500 N
- Went forth and back, finally put load and rotated
- Got free some time

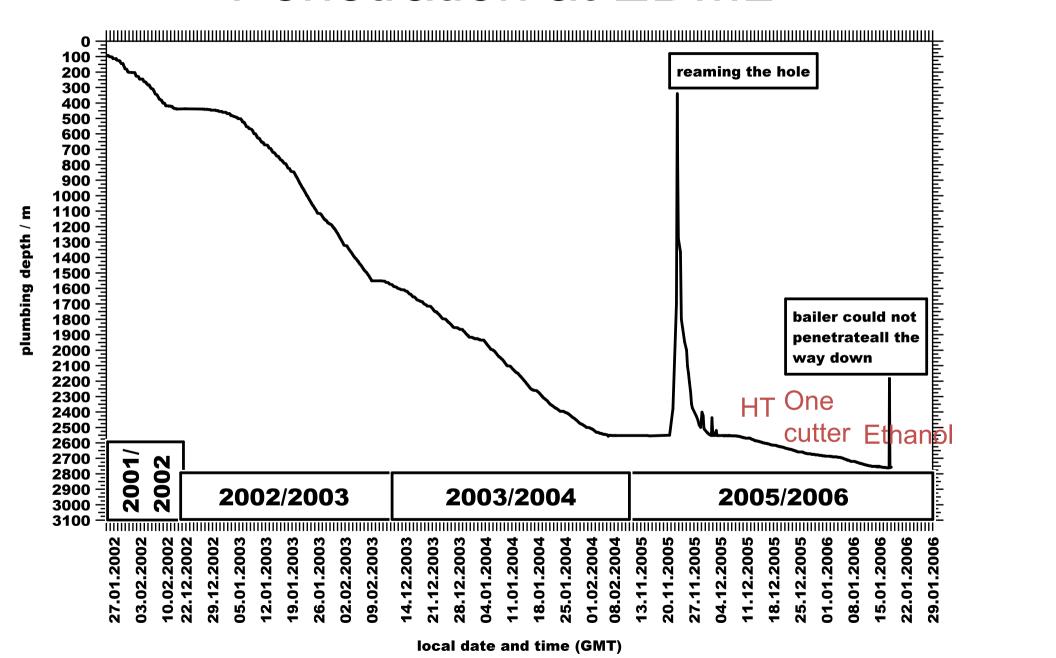


Very hard scraping with screw driver, no other chance!!!

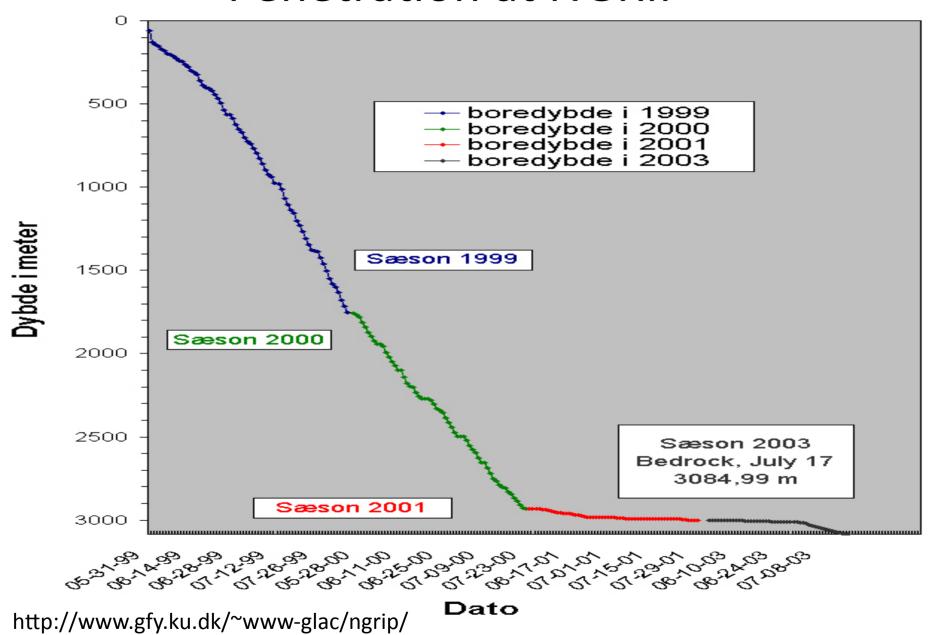
Penetration at EDC

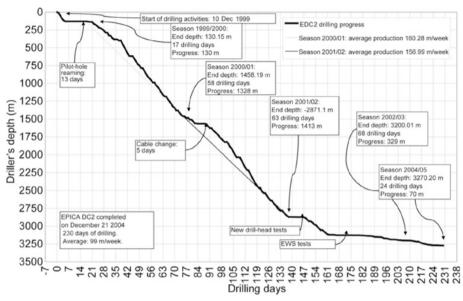


Penetration at EDML

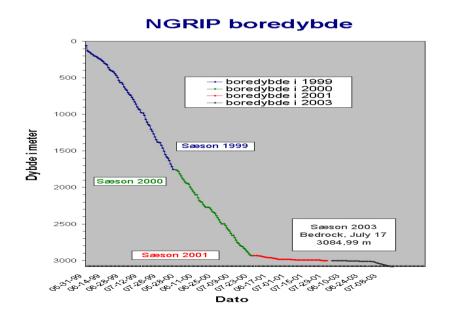


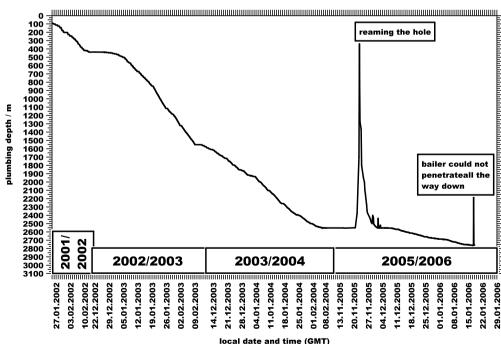
Penetration at NGRIP





Penetration





The warm ice problems

Heat generated by cutting ice in deep ice-core drilling

Nobuhiko AZUMA, ¹ Ikuo TANABE, ¹ Hideaki MOTOYAMA²

¹Nagaoka University of Technology, Kamitomioka 1603-1, Nagaoka 940-2188, Japan E-mail: azuma@mech.nagaokaut.ac.jp

ABSTRACT. In order to understand and solve the 'warm-ice problem' in deep ice-core drilling, we applied the metal-cutting theory to ice and estimated the heat generated during ice coring taking into account the mechanical and thermal properties of the ice and cutters. We found that (1) most of the heat in cutting is generated by shear deformation at the shear plane of ice, and the heat could increase the chip temperature by several degrees; (2) the rake angle of the cutter has more influence on the temperature increase in chips than the barrel rotation speed and penetration pitch; (3) if the cutter is made of a material with larger thermal conductivity, the temperature increase in the chips can be reduced; and (4) if the density of the liquid is less than the density of ice, the cutting chips sink to the bottom and the friction heat generated by the drill head and slush can raise the ambient temperature of the drill head by several degrees.



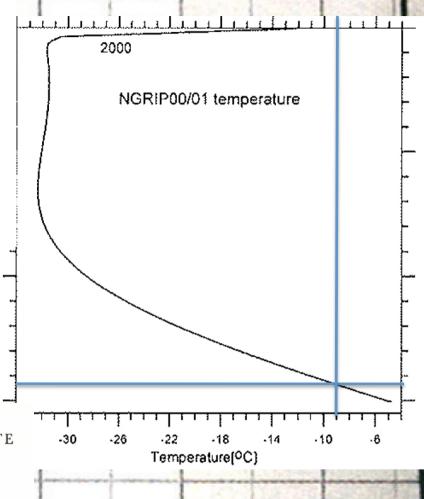
Journal of Glaciology, Vol. 13, No. 67, 1974

MECHANICAL DRILL FOR DEEP CORING IN TEMPERATE ICE

By Bragi Árnason, Helgi Björnsson and Páll Theodórsson (Science Institute, University of Iceland, Reykjavík, Iceland)

ABSTRACT. A rotary drill for deep coring in temperate ice has been constructed and tested. The total length of the drill is 6 m and its weight is 100 kg. A steel armoured cable carries power to the 2 h.p. electric motor of the drill. The diameter of the core is 90 mm and the maximum length of core is 2 m. An antifreeze mixture at the bottom of the hole was necessary to prevent refreezing of ice chips on the cutting bits.

A 415 m deep hole was drilled during the summer of 1972 into the temperate accumulation area of Vatnajökull. Core recovery was 99%. Because of a fault in the cable the bottom was not reached.



²National Institute of Polar Research, Kaga 1-9-10, Itabashi-ku, Tokyo 173-8515, Japan

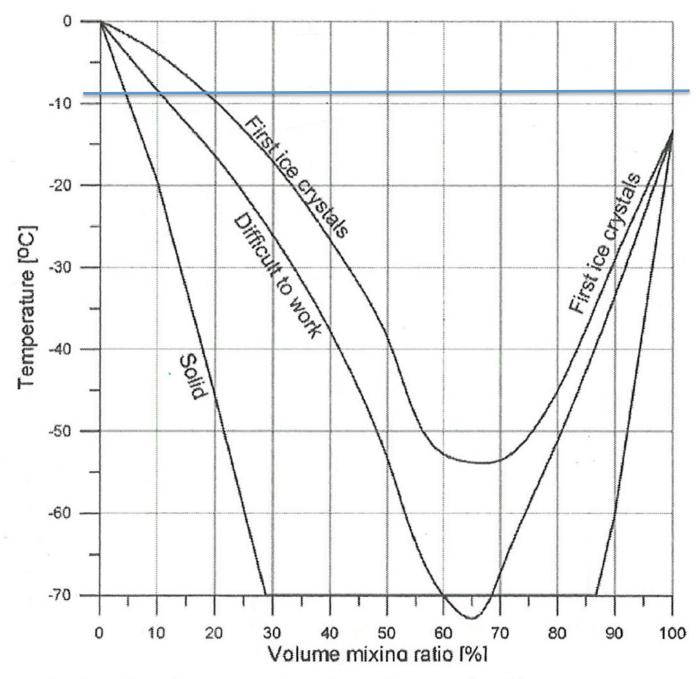
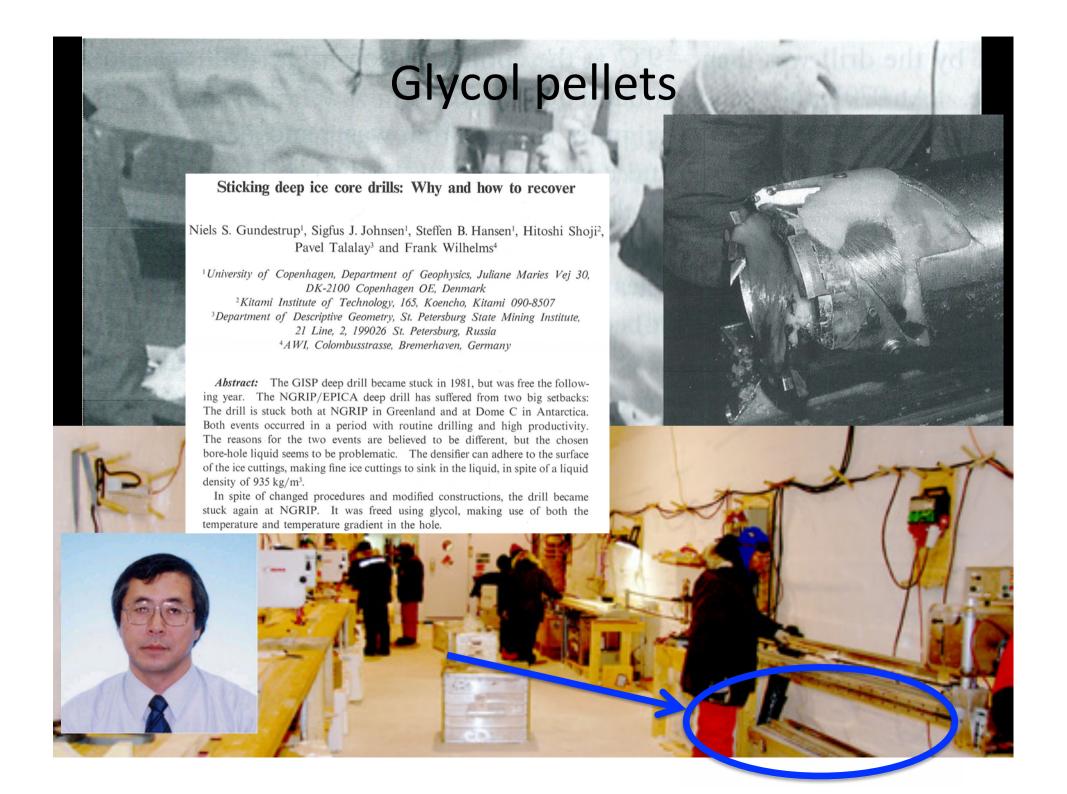
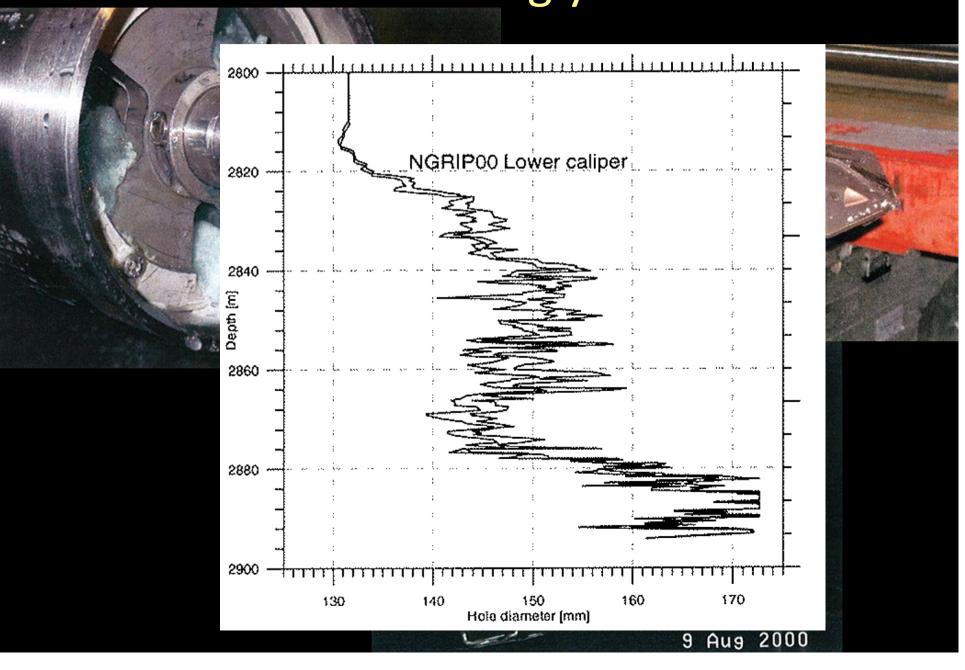


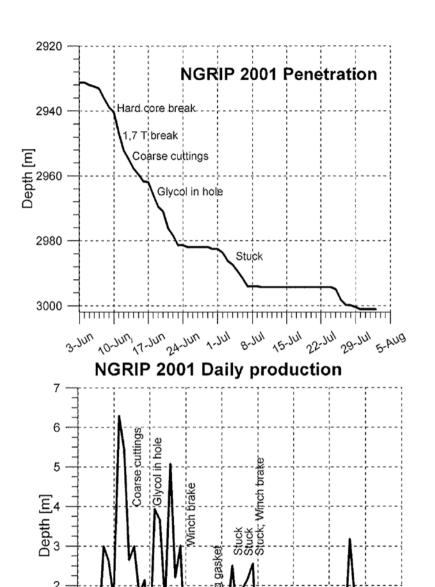
Fig. 5. Freezing properties of a ethylene glycol/water mixture.

Frozen glycol



What technical glycol does





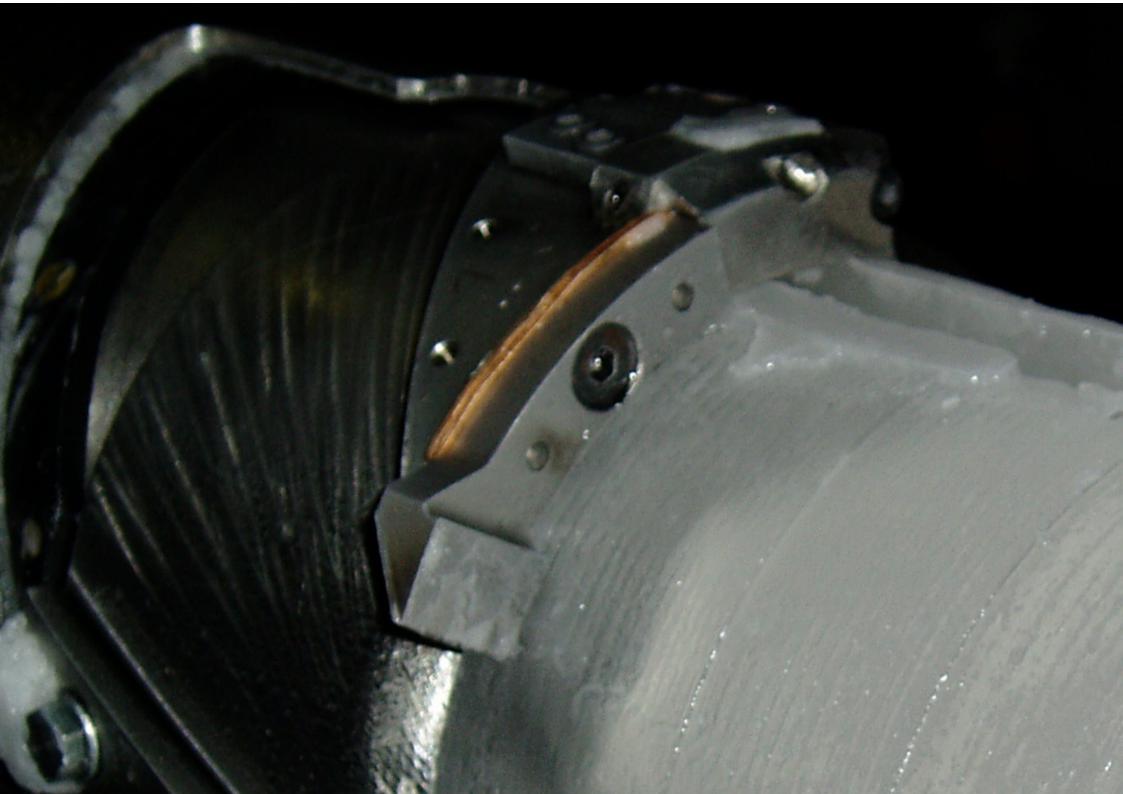
3-Jun 10-Jun 17-Jun 24-Jun 1-Jul 8-Jul 15-Jul 22-Jul 29-Jul 5-AUG

Live with the warm ice



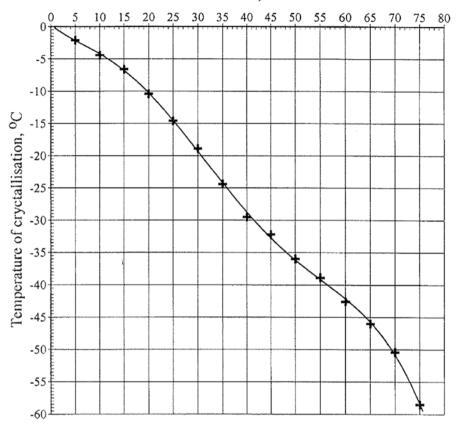








Concentration, mass %



 $C_{vol}=1.021C_{mass}$

c:\victor\victor\ews\ews-t-crystall1.grf

Cognac bomb



Ethanol Water Solutions:





WARM FLUID BATH















